



MARINE COMMON RAIL ENGINES

6LF Series - 485 / 530 / 550

Configuration	in-line, 4-stroke, vertical, water-cooledel diesel engine	
Max. output at crankshaft*	356 kW@3000 rpm 390 kW@3000 rpm 404 kW@3000 rpm	[485 mhp@3000 rpm] [530 mhp@3000 rpm] [550 mhp@3000 rpm]
No. of cylinders	6 cylinders	
Displacement	6.728 L	[411 cu in]
Bore x stroke	104 mm x 132 mm	[4.10 in x 5.20 in]
Aspiration	Turbocharged & intercooled	
Combustion system	Direct injection Bosch common rail system	
Starting system	Electric starting 12V - 3kW or 24V - 4kW	
Engine management	Electronic	
Cooling system	Fresh water cooling by centrifugal fresh water pump Seawater cooling by rubber impeller seawater pump	
Alternator	12V - 90A, 24V - 70A	
Lubrication system	Enclosed, forced lubricating system	
Lubrication system Engine lube oil specifications	Enclosed, forced lubricating system API class: CD or higher, SAE grade: 1	10W-30 or 15W-40
Engine lube oil specifications	API class: CD or higher, SAE grade: 1	
Engine lube oil specifications Direction of rotation at crankshaft	API class: CD or higher, SAE grade: 1 Counterclockwise (CCW) viewed from	n stern
Engine lube oil specifications Direction of rotation at crankshaft Dry weight without gear	API class: CD or higher, SAE grade: 1 Counterclockwise (CCW) viewed from 780 kg	n stern
Engine lube oil specifications Direction of rotation at crankshaft Dry weight without gear Engine dimensions† L x W x H	API class: CD or higher, SAE grade: 1 Counterclockwise (CCW) viewed from 780 kg 1519 x 893 x 881 mm	n stern [1720 lbs]
Engine lube oil specifications Direction of rotation at crankshaft Dry weight without gear Engine dimensions† L x W x H Emission compliance	API class: CD or higher, SAE grade: 1 Counterclockwise (CCW) viewed from 780 kg 1519 x 893 x 881 mm EU: RCD 2, EMC	n stern [1720 lbs]

NOTE:

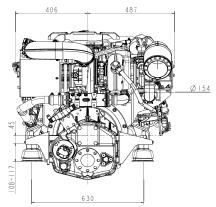
Fuel condition: Density at $15^{\circ}C = 0.84 \text{ g/cm}^3$: 1 kW = 1.3596 mhp = 1.3410 HP

Technical data is according to (ISO 8665)

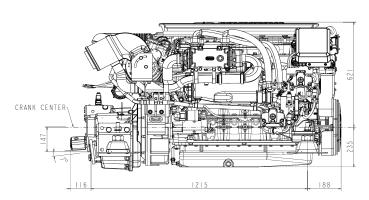
†Length measured with with ZF280 gearbox & high-riser elbow (Dimensions may vary with other gears/elbow)

DIMENSIONS

Gear view



Right side view



6LF with ZF280-1A gear (Not to be used for engine installation)

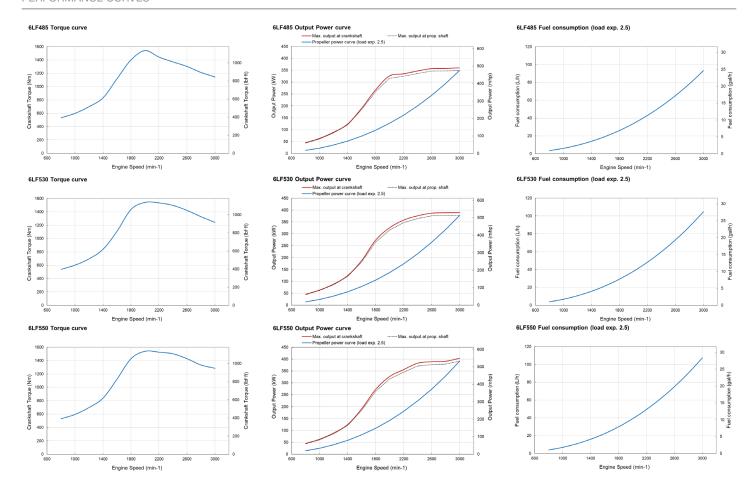
 $^{^{\}star}$ Fuel temperature 40°C at the inlet of the fuel injection pump (ISO 8665)

^{**} The 6LF550 is not EPA Commercial certified.





PERFORMANCE CURVES



MARINE GEAR*

Model	ZF280-1A [Down angle: 7deg] / ZF280-1 [parallel]
Clutch type	Hydraulic multi disc
Dry weight**	103 kg [227 lbs]
Reduction ratio [fwd/asn]	Gear ratio's available from ZF
Direction of rotation [viewed from stern]	Clockwise & counterclockwise
Lubrication system	Forced lubrication
Lube oil specifications	API class: CF or higher, SAE grade: #30
Max. lube oil capacity	4.5 L
Dry weight - engine & gear	883 kg [1947lbs]

^{*} Other marine gearboxes and configurations available upon request. Contact your local supplier for more information.

ACCESSORIES

Standard engine package

- Exhaust mixing elbow [high riser]
- 12V Electric system [single pole] / 24V Electric system [2-pole]
- Flexible mounts
- Alternator 12V 90A / 24V 70A
- VC20 Vessel Control System
- Electronic CAN-bus control head
- Backup Panel
- Lubrication oil evacuation pump [manual]
- Belt safety cover

Optional accessories

- Secondary alternator 24V 110A including smart regulator
- Secondary alternator 12V 125A or 24V 65A [2-pole]
- Second or third station
- Hot water connector
- NMEA 2000 Engine monitoring system
- JC20A Inboard Joystick
- Extension harness [3m, 5m, 10m]
- Front PTO pulley
- Man Over Board Switch

^{**} Dry weight including cooler, brackets & damper disk.